

## NOTES

CONCRETE DESIGN DATA: f'c = 5,000 PSI; fc = 2,000 PSI

IMPACT IN HANDLING = 50%

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE PILE SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 3,500 PSI.

IN DRIVING PILES, A METHOD APPROVED BY THE ENGINEER SHALL BE USED. WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST - IN - PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS TO BE INDICATED WITH A BLACK MARK 2"WIDE.

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS.

THE CONTRACTOR SHALL USE THE FOLLOWING STRAND TYPE:

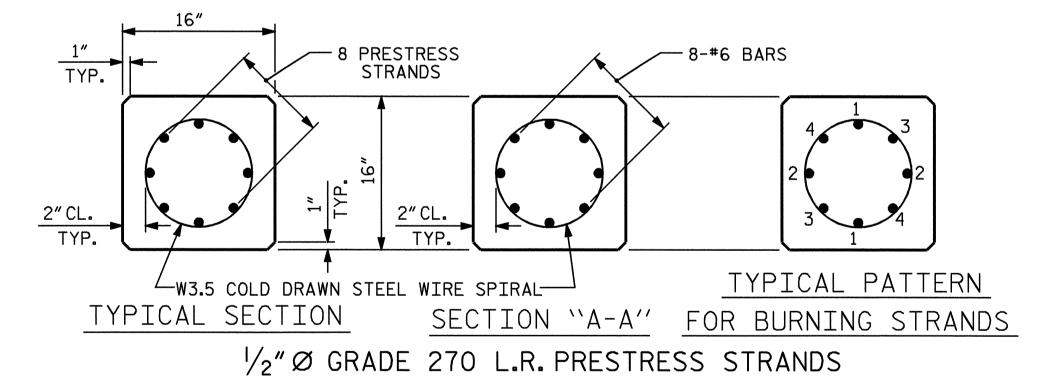
SIZE	GRADE	NUMBER OF STRANDS	AREA SQ. IN.	ULTIMATE STRENGTH LBS.	APPLIED PRESTRESS FORCE LBS.
1/2"	270 L.R.	8	0.153	41,300 PER STRAND	30,980 PER STRAND

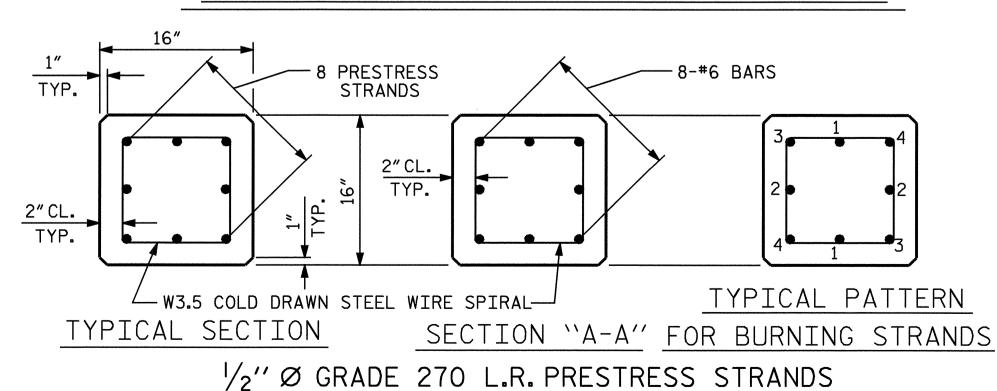
THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS BURN IN OPPOSITE PAIRS AND SYMMETRICAL ABOUT BOTH VERTICAL AND HORIZONTAL AXES. STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 3-3 AND 4-4, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

BUILD-UPS SHALL BE 'CLASS A' CONCRETE WITH 20% ADDITIONAL CEMENT. NO DRIVING OF THE BUILT-UP PILE WILL BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 3,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

FOR PRESTRESSED CONCRETE PILES, SEE SPECIAL PROVISIONS.





QUANTITIES FOR ONE 16"PRESTRESSED PILE							
	CONCRETE	PILE WT.	ONE POINT PICK-UP		TWO POINT PICK-UP		
LENGTH	CU. YDS.	TONS	0.300L	0.700L	0.207L	0.586L	
25′-0″	1.63	3.31	7′-6″	17′-6″	5′-2″	14'-8"	
30′-0″	1.96	3 <b>.</b> 97	9'-0"	21′-0″	6'-2 <sup>1</sup> / <sub>2</sub> "	17′-7″	
35′-0″	2.29	4.63	10′-6″	24'-6"	7′-3″	20′-6″	
40'-0"	2.61	5.29	12'-0"	28′-0″	8'-31/2"	23′-5″	
45′-0″	2.94	5.95	13′-6″	31′-6″	9′-4″	26'-4"	
50′-0″	3.27	6.61	15′-0″	35′-0″	10'-4"	29'-4"	
55′-0″	3.59	7.28	16′-6″	38′-6″	11'-4 <sup>1</sup> / <sub>2</sub> "	32′-3″	
60′-0″	3.92	7.94			12′-5″	35′-2″	
65′-0″	4.25	8.60			13′-5 <sup>l</sup> / <sub>2</sub> "	38′-1″	
70′-0″	4.57	9.26			14'-6"	41′-0″	
75′-0″	4.90	9.92			15'-6 <sup> </sup> / <sub>2</sub> "	43′-11″	
80′-0″	5.23	10.58			16′-7″	46′-10″	

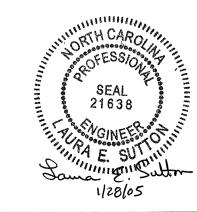
PROJECT NO. B-4248

ROBESON COUNTY

STATION: 16+67.50 -L-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD 16"PRESTRESSED CONCRETE PILE



		SHEET NO.				
NO.	BY:	DATE:	NO.	BY:	DATE:	S-21
1			3			TOTAL SHEETS
2			4			25
		· · · · · · · · · · · · · · · · · · ·				

CHECKED BY: N.Q. TRAN DATE: 10/6/04

DRAWN BY: RH 9/98 ADDED 12/2/98
CHECKED BY: LES 10/98 REV. 8/16/99R RWW/LES

ASSEMBLED BY : A.S. CALLAWAY DATE : 7/20/04

ELEVATION